CASWELL INC

Safety Data Sheet
Brass Electroplating Solution

SECTION 1: Identification

1.1 Product identifier

Product name	Brass Electroplating Solution
Product number	BRSA1Q
Brand	CASWELL

1.3 Recommended use of the chemical and restrictions on use

Alkaline Brass Electroplating Solution

1.4 Supplier's details

Name	Caswell Inc
Address	7696 Route 31 Lyons, NY 14489 USA
Telephone	315 946 1213
Fax	315 946 4456
email	sales@caswellplating.com

1.5 Emergency phone number(s)

Office Hours (9-4ET): 315 946 1213
24 Hour: CHEMTEL US# 1-800-255-3924 Intl# +01-813-248-0585

SECTION 2: Hazard identification

2.1 Classification of the substance or mixture

- Skin corrosion/irritation (chapter 3.2), Cat. 3

2.2 GHS label elements, including precautionary statements

Pictogram

Signal word **Warning**

Hazard statement(s)

H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
H335	May cause respiratory irritation
EUH401	To avoid risks to human health and the environment, comply with the instructions for use

Precautionary statement(s)

P332+P313	If skin irritation occurs: Get medical advice/attention.
P102	Keep out of reach of children.
P202	Do not handle until all safety precautions have been read and understood.
P103	Read label before use.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/...
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P331	Do NOT induce vomiting.
P402+P404	Store in a dry place. Store in a closed container.

2.3 Other hazards which do not result in classification

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

1. POTASSIUM HYDROXIDE liquid

Concentration	< 5 %
Other names / synonyms	CAUSTIC POTASH; LYE; POTASSA; POTASSIUM HYDRATE; potassium hydroxide; Potassium hydroxide (K(OH)); POTASSIUM HYDROXIDE solution; POTASSIUMHYDROXIDE; UN 1813; UN 1814
EC no.	215-181-3
CAS no.	1310-58-3
Index no.	019-002-00-8

- Acute toxicity (chapter 3.1), Cat. 4
- Skin corrosion/irritation (chapter 3.2), Cat. 1A

H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage

2. Copper powder

Concentration	< 1 %
Other names / synonyms	COPPER;

CAS no.	7440-50-8
3. 0	
Concentration	95 %
Other names / synonyms	WATER OR OTHER NON-HAZARDOUS OR REPORTABLE MATERIALS

SECTION 4: First-aid measures

4.1 Description of necessary first-aid measures

If inhaled	If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.
In case of skin contact	Wash off with soap and plenty of water. Get medical attention if symptoms occur.
In case of eye contact	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
If swallowed	Drink 1 or 2 glasses of water. Do NOT induce vomiting. Get medical attention immediately if symptoms occur.

SECTION 5: Fire-fighting measures

5.1 Suitable extinguishing media
Dry chemical, foam, carbon dioxide, water fog.

5.2 Specific hazards arising from the chemical
Contact with some metals, particularly magnesium, aluminum and zinc (galvanized) can rapidly generate hydrogen, which can be explosive.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
SMALL SPILLS: Contain and absorb with absorbent material and place into containers for later disposal. Wash site of spillage thoroughly with water. LARGE SPILLS: Dike far ahead of spill to prevent further movement. Recover by pumping or by using a suitable absorbent material and place into containers for later disposal. Dispose in suitable waste container.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Keep container tightly closed in a dry and well-ventilated place.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

1. Copper, Fume (as Cu) (CAS: 7440-50-8)
PEL (Inhalation): 0.1 mg/m3 (OSHA)
OSHA Annotated Table Z-1, www.osha.gov

2. Copper, Fume (as Cu) (CAS: 7440-50-8)
PEL (Inhalation): 0.1 mg/m3 (Cal/OSHA)
OSHA Annotated Table Z-1, www.osha.gov

3. Copper, Fume (as Cu) (CAS: 7440-50-8)
REL (Inhalation): 0.1 mg/m3 (NIOSH)
OSHA Annotated Table Z-1, www.osha.gov

4. Copper, Dusts and mists (as Cu) (CAS: 7440-50-8)
PEL (Inhalation): 1 mg/m3 (OSHA)
OSHA Annotated Table Z-1, www.osha.gov

5. Copper, Dusts and mists (as Cu) (CAS: 7440-50-8)
PEL (Inhalation): 1 mg/m3 (Cal/OSHA)
OSHA Annotated Table Z-1, www.osha.gov

6. Copper, Dusts and mists (as Cu) (CAS: 7440-50-8)
REL (Inhalation): 1 mg/m3 (NIOSH)
OSHA Annotated Table Z-1, www.osha.gov

8.3 Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection
Face shield and safety glasses. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Wear chemical resistant gloves and clothing.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance/form	Hazy Blue Liquid
Odor	Mild Musty
Odor threshold	
pH	13-13.5
Melting point/freezing point	
Initial boiling point and boiling range	220 deg F
Flash point	None
Evaporation rate	

Flammability (solid, gas)	
Upper/lower flammability limits	
Upper/lower explosive limits	
Vapor pressure	
Vapor density	
Relative density	1.19
Solubility(ies)	Complete in Water
Partition coefficient: n-octanol/water	
Auto-ignition temperature	
Decomposition temperature	
Viscosity	
Explosive properties	
Oxidizing properties	

SECTION 10: Stability and reactivity

10.2 Chemical stability
Material is Stable

10.3 Possibility of hazardous reactions
None

10.4 Conditions to avoid
None

10.5 Incompatible materials
Strong Acids

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity
Not established

Carcinogenicity
None

SECTION 12: Ecological information

Toxicity
Not established

SECTION 13: Disposal considerations

Disposal of the product
SMALL SPILLS: Contain and absorb with absorbent material and place into containers for later disposal. Wash site of spillage thoroughly with water. LARGE SPILLS: Dike far ahead of spill to prevent further movement. Recover by

pumping or by using a suitable absorbent material and place into containers for later disposal. Dispose in suitable waste container.

Disposal of contaminated packaging
Dispose of as unused product.

SECTION 14: Transport information

DOT (US)
UN Number: UN1760
Class: 8
Packing Group: II
Proper Shipping Name: Corrosive liquid, NOS (Potassium Hydroxide)
Reportable quantity (RQ):
Marine pollutant:
Poison inhalation hazard:
Small Quantities may be shipped as LTD QTY.

IMDG
UN Number: UN1760
Class: 8
Packing Group: II
EMS Number:
Proper Shipping Name: Corrosive liquid, NOS (Potassium Hydroxide)

IATA
UN Number: UN1760
Class: 8
Packing Group: II
Proper Shipping Name: Corrosive liquid, NOS (Potassium Hydroxide)

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

Massachusetts Right To Know Components
Chemical name: Potassium hydroxide
CAS number: 1310-58-3

New Jersey Right To Know Components
Common name: POTASSIUM HYDROXIDE
CAS number: 1310-58-3

Pennsylvania Right To Know Components
Chemical name: Potassium hydroxide
CAS number: 1310-58-3

Massachusetts Right To Know Components
Chemical name: Copper
CAS number: 7440-50-8

New Jersey Right To Know Components
Common name: COPPER
CAS number: 7440-50-8

Pennsylvania Right To Know Components
Chemical name: Copper
CAS number: 7440-50-8

HMIS Rating

Brass Electroplating Solution	
HEALTH	* 3
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	C

NFPA Rating

SECTION 16: Other information

16.1 Further information/disclaimer

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