

ALESTA AR300*

Number: HFHR27S7

Name: RAL 7031 HAA

Alesta Group Code: AE70007000716

June 18, 2013

Type: HAA Polyester

POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.62 ± 0.05
	Theoretical Coverage	119 ft ² /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 1%
	Recommended Shelf Life:	12 Months @ 75 °F

COATING PROPERTIES

ASTM D523-89	Gloss at 60°	70-80
DPC TM 10.219	PCI Powder Smoothness	6
ASTM D2454-95	Overbake Resistance, Time	100%
ASTM D3363-92a	Pencil Hardness	2H
ASTM D2794-93	Dir / Rev Impact, Gardner	160 / 160 in/lbs
ASTM D3359-97	Adhesion, Cross Hatch	5B Pass
ASTM D522-93a	Flexibility, Mandrel	1/8 in. dia., no fracture
ASTM B117-97	Salt Spray	1,000 hrs
UL DTOV2 Organic Coating	Steel Enclosures, Elect. Eq.	Recognized
AAMA 2603-02	Organic Coatings on Aluminum Extrusions	Passed

APPLICATION

Electrostatic Spray, Cold

Substrate: 0.032 in. CRS

Pretreatment: Bonderite® 1000, Parcolene® 60

*This product meets the requirements of AAMA 2603.

This coating has been developed to meet or exceed the requirements of AAMA 2603 on architectural aluminum components.

CURE SCHEDULE:

(Time at substrate temperature)

10 Minutes @ 375°F

or 15 Minutes @ 350°F

FILM THICKNESS: 2.0-3.0 MILS

Prepared 12/22/2014

ROHS

Axalta does not intentionally add any of the restricted substances, as defined in the European directive 2011/65/EU (RoHS-Restriction of Hazardous Substances) 2), Article (4)2, Annex II, to this product, and have determined that any impurities disclosed to us by our suppliers are in amounts less than the maximum concentration values tolerated by weight in homogeneous materials for the restricted hazardous substances; lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls, and polybrominated diphenyl ethers, under the RoHS directive.

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ISO 9001:2008

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