

2K CLEAR COAT

STEP ONE

Make sure part is dry and dust free (use tack cloth).

STEP TWO

For HVLP spray guns use a 1.3 or 1.4 tip and set gun pressure to 28 psi (this is the pressure reading when the trigger is depressed halfway allowing only air, not paint, to leave the gun).

STEP THREE

Stir OHW 2K Clear Coat with a standard mixing stick. If using a matte or semi gloss, make sure that the clear is stirred THOROUGHLY from the bottom of the can as the matting agent can settle.

STEP FOUR

Mix the clear and the activator/hardener at a 4:1 ratio (4 parts clear to 1 part activator). Stir together for at least one minute to ensure complete mix.

STEP FIVE

Strain the mixed clear and activator into the spray gun using a disposable mesh paint filter.

STEP SIX

Apply one medium/wet coat.*

STEP SEVEN

Wait 15 minutes.

STEP EIGHT

Apply a second wet coat.*

STEP NINE

Let stand for at least 12 hours before handling and polishing. The clear may remain soft for up to 24 hours.

*If using matte, depending on humidity, your coats may need to be lighter. Reducing with lacquer thinner or urethane reducer (up to 10%) will help the clear to matte.